



Material - AS XF 400

Standard Specification for Hot-Rolled Steel Flat Products

Group - Ferrous Mild Steel Alloys

Sub Group - AS XF 400 Hot-Rolled Steel Flat Products

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Flat

Chemical Composition			Heat Treatment	
Carbon	C %	0.110 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.350 max.		
Manganese	Mn %	1.600 max.		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.010 max.		
Chromium	Cr %	0.700 max.		
Nickel	Ni %	0.150 max.		
Molybdenum	Mo %	0.500 max.		
Vanadium	V %	0.100 max.		
Aluminium	Al %	0.100 max.		
Copper	Cu %	0.150 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	460 min.
-	-	-	Yield Strength in Mpa	380 min.
-	-	-	Elongation in %	25 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
12 MCh	GOST	Russia	Steel
L 17 HM	PN	Poland	Casting
STE 285	DIN	Germany	Tube
TS 15 CD 2-05	AFNOR NF	France	Tube
J12540	UNS	USA	Casting
XF 500	AS	Australia	Flat
A356 5	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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